



MACHINE LIST 2020

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- 1 Trumpf TruLaser L3030 laser cutting machine 4 KW with lift master
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- 1 Trumpf TruFiber 3030 laser cutting machine 6KW with compact lift
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- 1 Trumpf TruMatic TR7000, 4,0KW, sheetmaster / loading station
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- Fully automatic plate warehouse (STOPA) with 567 pallet places incl. automatic supply and disposal
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- 1 Trumpf TruBend 5130 Bendmaster, max bending length 3000 mm
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- 1 Trumpf TruBend Cell 7000 incl. automatic tool change; max bending length approx. 300 mm
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- 1 Amada HD ATC Astro, incl. automatic tool change
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- 1 Trumpf TruBend Center 5030 (panel bending machine), max bending length 3123 mm
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- 9 press brakes (8x Trumpf, 1x Amada), max bending length 3000mm - 170 tons
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- 3 Cloos welding robots Romat 350 MIG / TIG - equipped with CMT
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- 3 Motoman welding robot TIG MIG / TIG - equipped with CMT
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- 3 Trumpf laser welding cells with Kuka robots 3.3 KW, 2 cells with automatic wire feed
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- 2 Amada vertical welding machines 750 mm high, TIG
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- 22 welding sites, state of the art equipped with professional work tables for MIG and TIG (stainless steel and steel separated)
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- 1 Soyer stud weld KTS 850, CNC controlled 1 Soyer stud weld KTS 2550, CNC controlled
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- 1 Haeger insertion machine One Touch 4E, with automatic feed (4x)
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- 3 Pemsrter 2000 automatic, with automatic feed
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- 5 spot welding machines maximum 3x63 ampere (Laskar)
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- 1 Fehlmann Picomax 54 milling drill combination
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5 Column drilling machines

1 Kaltenbach circular saw

1 Automatic band saw machine

1 Deburring machine for stainless steel (Timesaver)

1 Deburring machine for steel (Steelmaster)

1 Deburring machine for small parts (Fierde)

2 Rotofinish drums (Rössler)

1 Kuhlmeier belt grinding machine plate format 3000x1000 mm

4 Grinding booths for finishing products in steel and stainless steel

A fully automatic robot powder coating installation. Pre-treatment iron phosphating maximum dimensions 3000x600x1600mm (LxWxH), max 150 kg.
740 hour salt spray test feasible in accordance with ION standards.
For subassemblies and complete products.

Inventory management; JIT deliveries, Kan-ban deliveries, kit deliveries
(incl. special customized packaging), extensive transport options
